

60.1 Mounting Vehicles without Units on Celette Adjusting Bench

107.04

Special Tools

Adjusting angle set ENS 121 for Celette adjusting bench

Adjusting angle set ENS 166 for Celette adjusting bench

One-man hoist BE No. 15 543

1 Convert Celette adjusting bench according to chapter 60.1–200.

2 Remove motor, axles and tank.

3 Unscrew panel at front between front fenders.

4 Raise body (2) with two-column lifting platform or one-man hoist.

Note: Use one-man hoist only to lift bodies up to 750 kg in weight. Use 20 mm dia. holding pins with double plugs.

5 When letting down, make sure that the body is suspended horizontally.

6 During the straightening and welding jobs the body should be screwed to as many points on adjusting bench as possible. The following screw connections are available:

2 Domes for front axle carrier

12 Support for supporting bearing

16 Cross member for rear axle supports (60.1–200, Fig. 1).

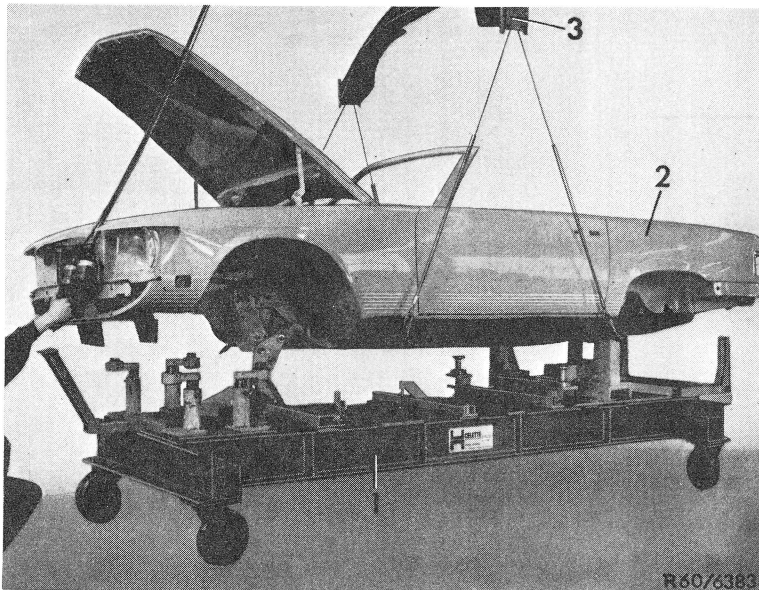


Fig. 1

1 Celette adjusting bench

2 Body

3 One-man hoist